## **VOLCLAY® SOIL SEALANT SG-40**

## **TECHNICAL DATA SHEET**

| DESCRIPTION                 | Volclay SG-40 is a natural, granular; high swelling Wyoming sodium bentonite specially treated for improved efficiency (lower application rates) in soil/bentonite liners. May be a more cost-efficient alternative to untreated Volclay bentonite in freight-sensitive projects.     |                           |
|-----------------------------|---|---------------------------|
| APPLICATIONS                | Soil/bentonite liners.  |                           |
| COMPOSITION                 | Sodium bentonite is a hydrous silicate of alumina primarily consisting of the clay mineral montmorillonite, which swells several times its own volume when wetted.  |                           |
| FREE SWELL                  | 24 ml/2g minimum (ACC 1010)   |                           |
| FILTRATE LOSS               | 18 ml maximum (API 13A)   |                           |
| MOISTURE CONTENT            | 12 percent maximum as shipped   |                           |
| PARTICLE SIZING             | 15 percent max. retained on a #20 mesh (850 mm) sieve 15 percent max. passing a #200 mesh (75 $\mu$ m) sieve (ASTM D422)  |                           |
| DRY BULK DENSITY            | 65 lbs/ft³ (1,040 kg/m³) typical  |                           |
| PACKAGING                   | 50-lb (22.5 kg) or 100 lb (45-kg) multi-wall paper bags; 2000lb (900kg) or 4,000 lb (1,800-kg) super sacks; or bulk.  |                           |
| AVAILABILITY                | F.O.B. Lovell, WY. Quantities less than 1 ton may be available locally.   |                           |
| APPLICATION<br>INFORMATION: | Primary Soil Type   | Typical Application Rate* |
|                             | Sand  | 6-8 lbs/ft² (40-50 kg/m²) |
|                             | Silt  | 3-6 lbs/ft² (20-50 kg/m²) |
|                             | Clay  | 2-3 lbs/ft² (10-20 kg/m²) |
|                             | *Application rates are for a soil/bentonite liner mixed in a layer 6 inches (150 mm) in thickness with a permeability of 1 x $10^{-7}$ cm/sec. Application rates above are shown for informational purposes only. All soils should be tested to determine specific application rates. |                           |

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IMPORTANT: The information contained herein supersedes all previous printed versions, and is believed to be accurate and reliable. For the most up-to-date information, please visit www.CETCO.com. CETCO accepts no responsibility for the results obtained throught application of this product. CETCO reserves the right to update information without notice.



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